

# WATERCLEAR VARNISH 380

INTERIOR COATINGS

**Description:** Water Clear Varnish 380 is a 34% solids, self-crosslinking acrylic coating which builds quickly and has great chemical resistance. It is recommended for use on kitchen cabinets, furniture, millwork, case goods and store fixtures. 380 dries quickly and sands easily. It has excellent abrasion resistance and salt spray resistance.

**380 Water Clear Varnish** is an excellent replacement for traditional conversion varnishes. It is a non-flammable, non-hazardous, single pack coating which requires neither catalyst nor solvent. In most applications, it will build more rapidly than solvent based varnishes.

**\*Meets KCMA Standards\***

**\*Green Seal Recommended**

**\*Meets AWI TR-4 Standards**

**\*Suitable for LEED building projects**

**\*Formaldehyde Free**

## PRODUCT DATA & SPECIFICATIONS

<b>Appearance &amp; Odor:</b>	White liquid, mild odor	<b>VOC content by #:</b>	0.80#/gallon
<b>Evaporation Rate:</b>	Slower than ether	<b>VOC content by G/l:</b>	96 Grams / liter
<b>Solubility in Water:</b>	Soluble	<b>VHAP content:</b>	0
<b>Specific Gravity:</b>	< 1.02	<b># VOC/gal solids:</b>	2.42
<b>Weight per Gallon:</b>	8.50 #	<b>Flash Point:</b>	Non-combustible
<b>Solids by Weight:</b>	34%	<b>Flammability:</b>	Not applicable
<b>Solids by Volume:</b>	33%	<b>Viscosity:# 4 Zahn Cup,</b>	15-18 seconds

**Substrate Preparation:** Thoroughly clean the surface of all dirt, grease, oil etc. Surface should be pre-sanded with 180-220 stearate free sandpaper.

**Application:** 380 may be applied with airless, air-assisted airless, HVLP or conventional spray equipment. Use a fluid tip designed for medium viscosity coatings. Product should be applied in light to medium wet coats of 2-5 wet mils. Apply as a sealer coat and allow to dry 15-20 minutes before sanding.

**Caution:** Multiple coats of Low sheen 380 will produce a hazy film. Seal with 380 gloss and top coat with one coat of desired sheen.

**Cleanup:** Flush all equipment with water both before and after use of 365. Build-up may be removed with a cleaner solution such as 330 Universal Cleaner & Stripper. Flushing with water is necessary after the use of any cleaning agent to avoid contamination.

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