# **Product Data Sheet**



# 817T

## **WB Precat Lacquer Series**

### Description

HELIOH20 WB Precat Lacquer utilizes a self-crosslinking acrylic for optimal performance on wood products used for interior finishing. It has very good flow and leveling properties. When used with an appropriate sealer or as a self seal, the film properties of this system provide a tough, durable finish.

### Features

-Excellent Physical & Chemical Properties

-Formaldehyde Free/Isocyanate Free

-Ready to Apply

-Low VOC/Haps Free

#### Use

#### Warnings

Always pre-test the system on your substrate and line conditions to verify suitability and avoid costly refinishing. Care should be taken to keep ambient temperatures above 65 deg F for substrate and coating. Abnormal conditions of temperature and humidity may adversely affect product performance.

#### Preparation

For best results, wood substrate should be freshly sanded, dust free and should be free of oils or contaminates.

#### Mixing

Agitate Topcoat and Sealer well before use. The 817T series products are Pre-Catalyzed Waterborne coatings and require no additional hardeners or catalysts. Lower sheen coatings may incurr settling which must be throughly agitated before use to achieve optimal performance and uniformity. DO NOT THIN OR REDUCE! Contact your salesperson for specifics to your application.

#### Application

When used as a Self Seal: Verify the surface is clean and dust-free, then apply an even, wet coat of three to four (3 to 4) mils. Allow seal coat to dry, and sand between coats to ensure proper adhesion. Topcoat: Apply, by spray, an even wet coat of three to four (3 to 4) mils. Allow to dry completely before handling and packing. WARNING: WATERBORNE COATINGS SHOULD BE AGITATED IN COVERED CONTAINERS TO PREVENT SKINNING.

#### Clean-up

Use water to clean equipment. Dispose of dirty rags in a safe and appropriate manner.

#### Associated Products

837SL.018.x WB Sanding Sealer 817T6.xxx.x Semi Gloss 817T2.xxx.x Dull .xxx.x Represents various color offerings 817T8.xxx.x High Gloss 817T4.xxx.x Satin 817T1.xxx.x Flat

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These products are recommended for professional application and are designed for interior use only. Failure to adhere to the recommendations as set forth on this Product Data Sheet may result in unsatisfactory results. Please consult your salesperson prior to making any modifications to these procedures. See salesperson to obtain SDS and Certified Product Data sheets if required.



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