

Product Code:
401-033

VISCOSITY: Zahn #4 signature cup 32 sec at 77°F
FLASH POINT: 25°F (-4°C)
DENSITY (lb/gal): 8.05
SOLID (% by weight): 32.6%
SOLID (% by volume): 23%
SHELF LIFE (months): 12

Product Description: 401-033 Isolante Sealer is designed to improve the adhesion between topcoats and substrates where poor adhesion would otherwise be obtained.

Uses: A wide variety of plastics, stained or exotic woods.

Environmental Data (as supplied):

VOC less exempt lb/gal:	<5.35
VOC lb/gal:	<5.35
VOC less exempt g/l:	<642
VOC g/l:	<642
VOC lb/lb Solid:	<2.0
VHAPs lb/lb Solid:	<0.8

See individual compliance sheets for specific data

Application Data:	SUGGESTED USES:	Wood Finish
	MIXING RATIO:	2 parts 401-033 to 1 part 876-9066
	POT LIFE:	4 hours
	APPLICATION VISCOSITY:	Zahn #2 signature cup 18 seconds
	REDUCER:	Add 1 part fast 800-5508 or slow 800-5548 to 3 parts of mixed material.
	RETARDER:	800-5328
	CLEAN-UP SOLVENT:	800-5500
	RECOMMENDED WET FILM:	3 – 4 mils
	COVERAGE:	Mixture will cover 408-652 sq. ft/gal at 100% transfer efficiency. Coverage will vary depending on method of application and coating thickness.

Directions for Use

Surface Preparation: Substrate must be sanded using 120, 150 or 180 grit paper prior to staining or coating.

General information: The mixed product contains 876-9066, an Isocyanate based co-reactant. Please follow all precautions associated with handling and use of those materials.

If applying over stained surface, wood should have been sanded with 120, 150 or 180 grit paper. If applying over plastic, scuffing or abrading the surface with scotchbrite may give improved performance.

Prepare material as per hardener and reducer mixing ratio and apply over desired surface at 3 – 4 mils. Let dry 15-20 minutes until tack-free and apply desired topcoat. If left for extended period, film should be scuffed before topcoating.

The viscosity of the product should be monitored after mixing with the hardener.

The relative humidity in the application and drying rooms should never exceed 75%.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION.

Drying Times:

	At 77°F
Tack Free Time:	30 minutes
Dry to Sand:	90 minutes
Dry to Stack:	N/A

Note: Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

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