

# Mohawk

Finishing Products, Inc.

# Product Data Sheet

## EPOXY PASTE ADHESIVE

**M745-212**

**Available in 16 ounce size (each part)**

**Product Description:** Mohawk's "Epoxy Paste Adhesive" is a general purpose rapid set adhesive. This product will not sag or drip on vertical surfaces. The "Epoxy Paste Adhesive" can be pre-mixed with "Blendal" powders to custom match a color.

### Advantages:

1. Very strong bond.
2. Works on badly splintered wooden parts.
3. Paste form consistency.

### Product Limitations:

1. None known.

### **Characteristics:**

Weight per gallon:  $9.66 \pm 0.1$  lbs./gal.

Flashpoint: 490° F/254 c

Package Viscosity: Paste viscosity

Volatile Organic Compounds (VOC): 0.00

Spec. Gravity:  $1.161 \pm 0.01$

Boiling Range: > 400° F/ 204 c

Non Volatile (wt.) 100%

Package Life: 3 years

Coverage: 1600 square feet/gallon

Hazardous Air Pollutants: 0.0 lb/1 lb/ solids

Air Quality Data: Non-Photochemically Reactive

### HMIS:

Health: 2

Flammability: 1

Reactivity: 1

Personal Protection: B

## ***Specifications:***

**Directions** Surfaces should be dry, clean and free of dirt, grease and other substances that could interfere with the adhesive properties of the glue.

Mohawk "Epoxy Paste Adhesive" should be prepared on a disposable surface by squeezing equal amounts of parts 1 and 2 and mixing thoroughly. Complete mixing is essential for proper cure and good bond. Apply thoroughly mixed glue to surfaces and join them together. Hold bond in place with clamp while curing overnight at room temperature. Do not clamp too tight. Will set in 12 hours.

Clean up non-cured Epoxy Paste with Mohawk Lacquer Reducer M650-010.

**Safety Cautions:** Contents are NON-FLAMMABLE. During use and until all vapors are gone, keep area well ventilated. Avoid breathing of vapor and spray mist. USE ONLY WITH ADEQUATE VENTILATION. Avoid contact with skin and eyes. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage.

KEEP OUT OF REACH OF CHILDREN

**MSDS:** If Material Safety Data Sheet is required, contact:

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