

# Mohawk Finishing Products

Division of RPM Wood Finishes Group, Inc.

## Product Data Sheet

### Epoxy Putty Stick

M743- all colors

**Product Description:** The Mohawk Epoxy Stick is a compound that will make a permanent repair and create the reshaping/replacing of wooden parts for general restoration. After a 20 minute cure time (3-6 minutes working time, depending on color) the repaired area is hard enough to be subjected to sanding, drilling, staining and general finishing.

Advantages:

1. Makes durable and permanent repairs.
2. Three to six minute working time.
3. No shrinkage.
4. Excellent adhesion.

### Characteristics:

Appearance: solid putty, color(s)

Shrinkage: <1%

Flash point: none observed

Dry/Cure time: Air dry @ 72° F, 35% relative humidity

Working time: 3-6 minutes (depending on color)

Cure time: 20 minutes

Non-Volatile Content: 100%

VOC's (coating): 0.0 lbs/gal (0.0 g/l)

VOC's (material): 0.0 lbs/gal (0.0 g/l)

Package life: Two years minimum from date of shipment when stored in original, unopened container in a dry area at temperatures below 75°F (24°C)”

HMIS: Health – 2, Flammability – 1, Reactivity – 0, Personal Protection – X

### Specifications:

**Directions:** Surface preparation – For best adhesion sand to roughen surface and to remove any loose paint, dirt or other contaminants. Although dry surfaces are preferred, Epoxy Putty Stick will adhere to damp surfaces.

Mixing & Application:

1. Trim end and discard. Break/cut off required amount.
2. Knead in the hands (see cautions\*) or mix with putty knife until a uniform color is achieved. Mix only what can be used in 6 minutes.
3. Apply mixed compound within 6 minutes for optimum adhesion and to avoid premature hardening. Firmly work into the surface.

4. Wet fingers with tap water and rub into putty surface for maximum workability. Shape as desired. Strike off nail holes and the like with wet putty knife.
5. May be sanded and stained or painted after material has hardened, within 20 minutes.  
NOTE: Sanding greatly increases stainability. Sanding is easiest within first few hours of application.

**Safety and Other Precautions:** Read MSDS for precautions before using product.

**MSDS:** If Material Safety Data Sheet is required, contact:

Mohawk Finishing Products

Division of RPM Wood Finishes Group, Inc.

P.O. Box 22000

Phone: 1-800-545-0047

Hickory, NC 28603

Fax: 1-800-721-1545

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