



Woodworking Glues    Construction Adhesives    Caulks & Sealants    Flooring Products

## Titebond II Premium Wood Glue

Titebond II Premium Wood Glue is the only leading brand, one-part wood glue that passes the ANSI Type II water-resistance specification. It is ideal for exterior woodworking projects, including outdoor furniture, birdhouses, mailboxes, planters and picnic tables.

Titebond II Premium provides a strong initial tack, fast speed of set, superior strength and excellent sandability. It is FDA approved for indirect food contact (cutting boards) and is ideal for radio frequency (R-F) gluing systems.



CONFORMS TO ASTM D-4236

Ordering Information	Product Features	Physical Properties	Application Guidelines	Limitations	Caution Statement
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**Type:** Cross-linking polyvinyl acetate

**State :** Liquid

**Color :** Honey cream

**Dried Film:** Translucent, yellow

**Freeze/thaw Stability :** Stable

**Viscosity :** 4,000 cps

**Storage Life :** 24 months in tightly closed containers at 75°F.

\*Chalk temperature indicates the lowest recommended temperature at which the glue, air and materials can be during application, to assure a good bond.

**Calculated VOC:** 3.0 g/L

**Weight Per Gallon :** 9.1 lbs.

**Chalk Temperature:** \* Approximately 55°F.

**Solids :** 48%

**Flashpoint :** > 200°F.

**pH :** 3.0

### BOND STRENGTH ASTM D-905 (ON HARD MAPLE)

Temperature	Strength	Wood Failure
Room Temperature	3,750 psi	72%
150°F. Overnight	1,750 psi	6%

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