## **Mohawk Finishing Products**

Division of RPM Wood Finishes Group, Inc.

### **Product Data Sheet**

# Spray Adhesive (10 oz. aerosol)

M103-0195

**Product Description:** Spray Adhesive offers a fast tack time, which enables general purpose bonding on a wide variety of substrates, high bond strength and may be used to create a temporary or permanent bond. Its unique formula prevents soak in of the adhesive on porous surfaces. Spray Adhesive does not contain Methylene chloride and meets Federal & State VOC requirements.

#### Advantages:

- 1. Meets Federal & State VOC requirements
- 2. Repositionable
- 3. All purpose mist spray
- 4. High bond strength
- 5. Fast tack
- 6. Bonds polyurethane foam, wood, plastic, leather, paper and fabric

#### **Characteristics:**

Solids: 17% + 2%

VOC content: Less than 65%

Heat resistance: Maximum service temperature of cured adhesive is 120 deg F.

Bonding time: 15 seconds – 5 minutes Package life: 1 year from date of shipment

HMIS: Health – 2, Flammability – 4, Reactivity – 0, Personal Protection – X

### **Specifications:**

Directions: SHAKE WELL BEFORE USING.

Permanent Bonds: Apply to both surfaces to be bonded, spraying from a distance of 6 to 8 inches while keeping the can moving for even application. Allow adhesive to dry to a tack and then bond.

Temporary Bonds (repositionable): Apply to only one surface. Allow to dry to a tack and then bond.

IMPORTANT: After use, invert can and press nozzle to clear valve and spray tip. Clean with petroleum solvent if clogged. Not recommended for unsupported vinyl fabric. Certain plastic and elastomeric substrates can exhibit bond failure due to plasticizer migration. Combinations of high temperature and humidity can promote bond failure. Testing of production parts in typical operating environments for compatibility is recommended.

**Safety and Other Precautions:** Read MSDS for precautions before using product.

**MSDS:** If Material Safety Data Sheet is required, contact:

Mohawk Finishing Products
Division of RPM Wood Finishes Group, Inc.

P.O. Box 22000 Phone: 1-800-545-0047 Hickory, NC 28603 Fax: 1-800-721-1545

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